BULLETIN# 900, Rev. D PAGE# 1 of 4

39 Souhegan Street - P.O. Box 269, Wilton, New Hampshire 03086 TEL (603) 654-2002 FAX (603) 654-2533 email: sales@shp-seals.com - website: www.shp-seals.com

ISO 9001:2008 Certified

**SMP CONNECTORS** 



Our SMP connectors are manufactured with unique processes and controls to assure compliance with all specified properties. Particular attention has been given to plating control to assure required plating thickness. Minimum plating on pins is guaranteed for wire and ribbon bonding. Limited plating on housing is assured to prevent gold embrittlement when soldering with Sn/Pb solders and also to preserve dimensional precision.

#### **SMP SPECIFICATION**

Body Material - See Specific Part Glass Seal - Corning 7070 Pin Material - Iron Nickel Alloy

Standard Plating - 50 microinches minimum GOLD per

MIL-G-45204, Type III Grade A over 100-200 microinches Electroless NICKEL per MIL-C-26074 on body and

pin. Other plating available.

Frequency – Up to 40 GHz

Pin Launch Concentricity - .004 TIR

Impedance - 50 Ohm nominal

Engage/Disengage Force - Per DSCC 94007 & DSCC 94008

Connector Interface - Per MIL-STD-348

# SPECIAL HERMETIC PRODUCTS, INC.

Hi-Rel By Design

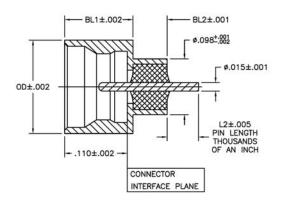
BULLETIN# 900, Rev. C PAGE# 2 of 4

39 Souhegan Street - P.O. Box 269, Wilton, New Hampshire 03086 TEL (603) 654-2002 FAX (603) 654-2533 email: sales@shp-seals.com - website: www.shp-seals.com

ISO 9001:2008 Certified

**SMP CONNECTORS** 

#### **COMMON PUSH-ON**







For superior performance when used in place of commonly available competitive devices. Consult SHP for application guidance.

PART NO.	O.D.	BL1	BL2	BODY MATERIAL
COMPO-1440x-xxxR-40	.145	.080	.040	
COMPO-1460x-xxxR-40	.145	.080	.060	ASTM-F15
COMPO-1640x-xxxR-40	.164	.120	.040	(KOVAR)
COMPO-1660x-xxxR-40	.164	.120	.060	

-Indicate Detent — (see note 1)

-L2 (Indicate Pin Length -

in thousandths)
-Radius Optional

-Standard Plating-

(Contact SHP for other plating options)

Example Part No: COMPO-1460F-055-40

NOTES: (1) Insert: F - Full Detent, L - Limited Detent, S - Smooth Bore

All dimensions are inches.



# SPECIAL HERMETIC PRODUCTS, INC.

Hi-Rel By Design

BULLETIN# 900, Rev. C PAGE# 3 of 4

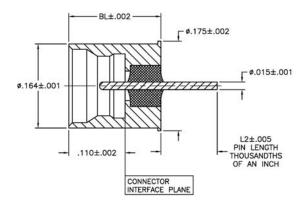
39 Souhegan Street - P.O. Box 269, Wilton, New Hampshire 03086 TEL (603) 654-2002 FAX (603) 654-2533 email: sales@shp-seals.com - website: www.shp-seals.com

ISO 9001:2008 Certified

## **SMP CONNECTORS**

#### **ROBUST ALUMINUM COMPATIBLE**





For robust performance and ease of assembly where space allows.
Utilizes soft solders.

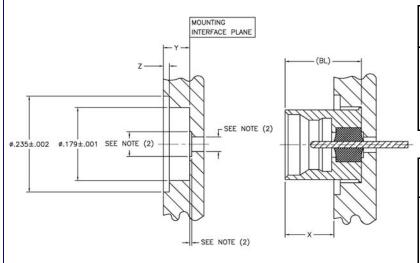
PART NO.	BL	BODY MATERIAL	
RACPO-1700x-xxxR-40	.180	ALLOY 48	
RACPO-1750x-xxxR-40	.160		

-Indicate detent (see note 1)
-L2 (Indicate pin length in thousandths)
-Radius optional --Standard plating

(Contact SHP for other plating options)

Example Part No: RACPO-1700L-065-40

### **APPLICATION DATA**



SERIES	PROTRUSION X	X ±.004	Y ±.002	Z ±.002
	FLUSH	0	.185	.050
RACPO-1700	ANY	SELECT	.185-X	Note 4
	MAX	.120	.065	.015

SERIES	PROTRUSION X	X ±.004	Y ±.002	Z ±.002
	FLUSH	0	.165	.050
RACPO-1750	ANY	SELECT	.165-X	Note 4
	MAX	.100	.065	.020

NOTES: (1) Insert: F - Full Detent, L - Limited Detent, S - Smooth Bore

- (2) Customer specified.
- (3) See bulletin 205 for solder preforms.
- (4) Contact SHP for recommendations.

All dimensions are inches.

# SPECIAL HERMETIC PRODUCTS, INC.

Hi-Rel By Design

BULLETIN# 900, Rev. A PAGE# 4 of 4

39 Souhegan Street - P.O. Box 269, Wilton, New Hampshire 03086 TEL (603) 654-2002 FAX (603) 654-2533 email: sales@shp-seals.com - website: www.shp-seals.com

ISO 9001:2008 Certified

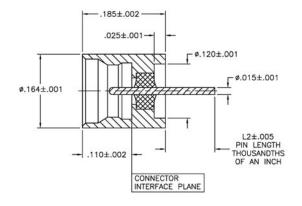
**SMP CONNECTORS** 

PATENTED US Patent No. 6,899,545 B2

## **ROBUST KOVAR COMPATIBLE**

Utilizes 80Au/20Sn solder only



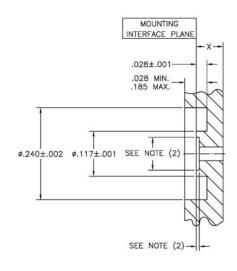


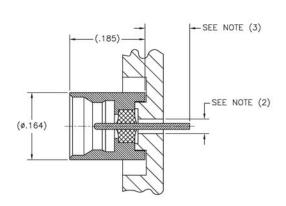
PART NO.	BODY MATERIAL	
RKCPO-1600x-xxxR-40	ALLOY 48	
-Indicate Detent		

(Contact SHP for other plating options)

Example Part No: RKCPO-1600F-050-40

#### **APPLICATION DATA**





NOTES: (1) Insert: F - Full Detent, L - Limited Detent, or S - Smooth Bore

- (2) Customer specified.
- (3) L2 Pin length = X .025 + desired internal protrusion.
- (4) Contact SHP for solder preforms.

All dimensions are inches.